

# NAVIN Molecular

CDMO Division of Navin Fluorine



## Vision

We at Navin Fluorine are committed to be a world class customer focused, innovative organization in the field of Fine & Speciality chemicals and partner of choice to global refrigerant, chemicals, crop science and Life science companies.

## Mission

- To partner with our customers by providing world-class fluorochemical intermediates, products and services
- To continue and grow research and development as the sustenance engine of the organisation
- To innovate, build and operate chemical plants in the most safe, compliant and environment-friendly
- To continuously enhance stakeholder value by optimum utilisation of resources

## At a Glance

- Established in 1967, NFIL is among the first fluorochemicals companies in mainland Asia
- One of largest and fully integrated Specialty Fluorochemical Company in India offering CRO, CDMO and
- CMO services to Innovator partners
- Strong Global Partnerships with Innovators in CropScience, Life Science, Performance Materials and Semicon industry
- Strong Balance Sheet with legacy of strong governance practices & Corporate Social Responsibility



Revenue FY 24  
**\$255m**



Employees  
**1500+**



Manufacturing sites  
**3**  
(Surat, Dahej, Dewas)



Global Locations  
**3**  
(US, UK, China)



Business Units  
**3**  
(Specialty, HPP & CDMO)



Market Cap.  
**\$2.14bn**  
(as on 28th Feb 2025)

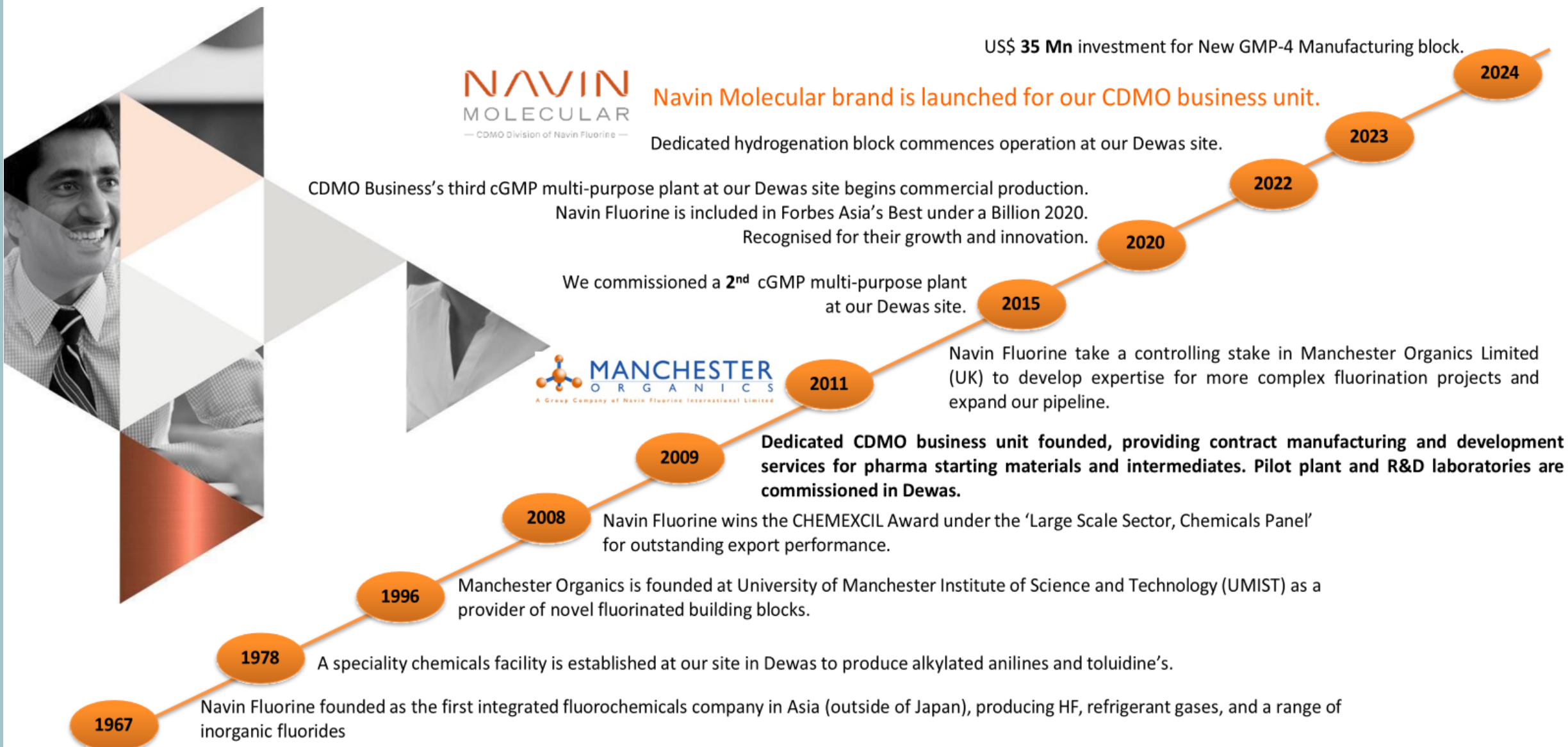


R&D  
**State of art facility**  
(100+ scientists)

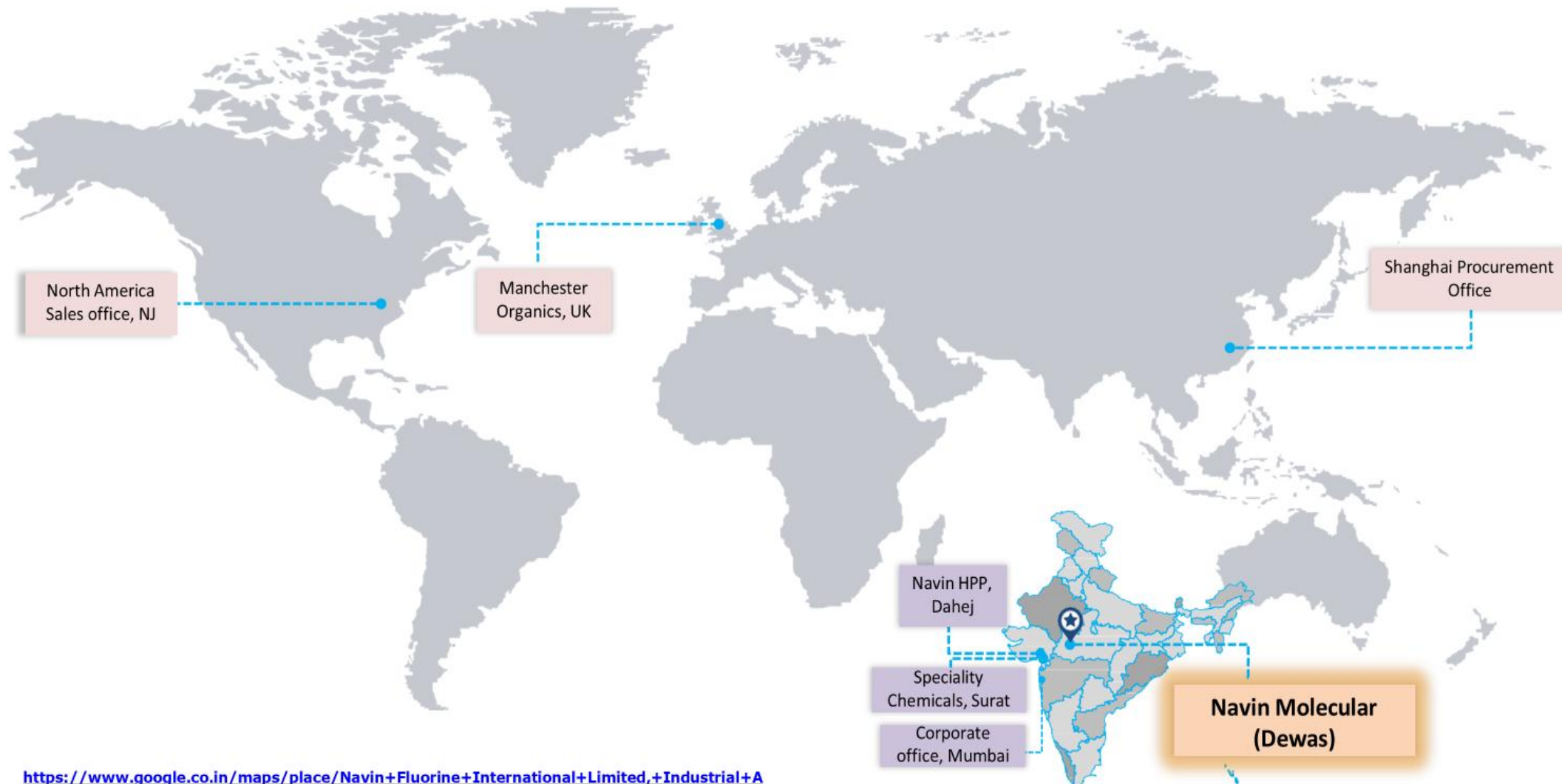


EcoVadis rating  
**GOLD**

# 57 - Year history of Navin Fluorine business



# Global Footprint of Navin Fluorine



<https://www.google.co.in/maps/place/Navin+Fluorine+International+Limited,+Industrial+Area+No.2,+Dewas,+Madhya+Pradesh+455111/@22.9309936,76.0195216,17z/data>

## Services offered by Navin Molecular

### Custom Synthesis

1. Fee For Service (FFS): a quick solution to your material requirements, whether gram to kg-scale manufacturing of a key building block, or mg to gram-scale supply of impurities or reference standards.
2. Full-time Equivalent (FTE): collaborative approach and work in partnership with customer technical team to solve complex route, process, and analytical development challenges.

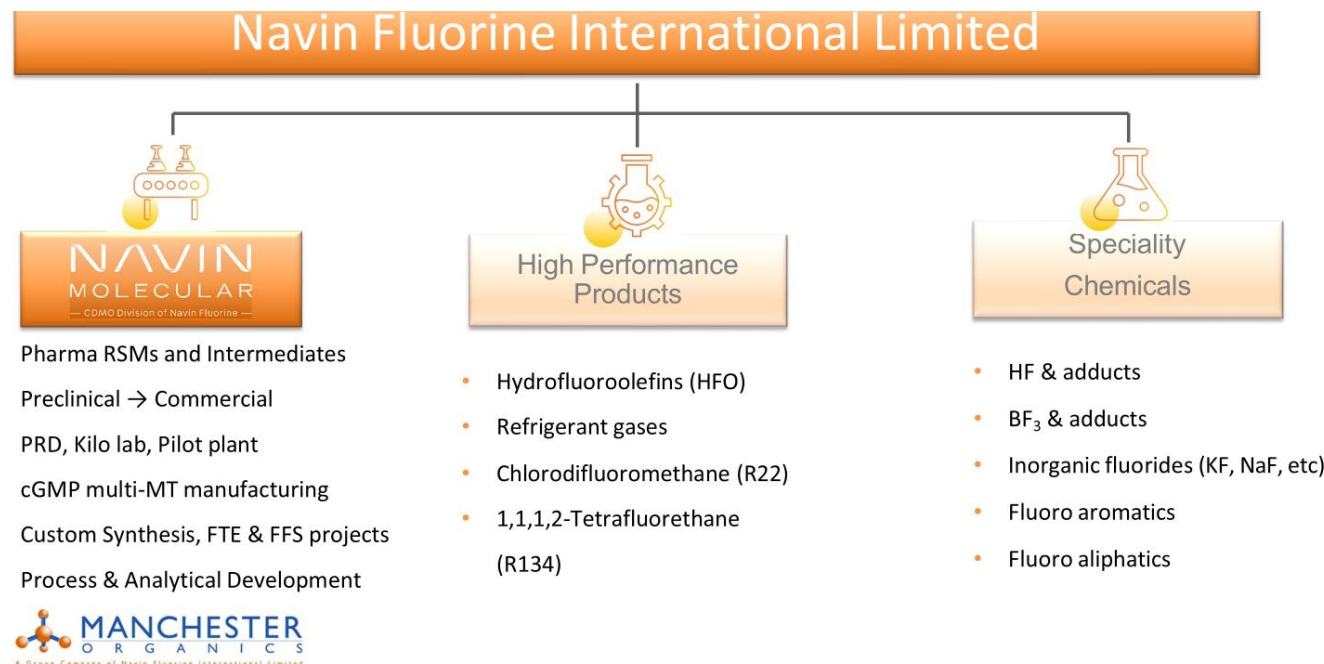
### Process Development

1. Development of both new synthetic routes and the optimization of existing processes as suitable for scale-up.
2. Experience in full range of classical small-molecule synthetic transformations.
3. Isolation and handling of reactive intermediates.
4. Process safety assessments.
5. Stoichiometry and process stream optimization.
6. Waste reduction.
7. Impurity profiling and synthesis.

### Analytical Development

1. Analytical method development.
2. Optimization, qualification, verification, validation, and method transfer.
3. Impurities identification, tracking and isolation.
4. Release and ICH stability studies.
5. GTI & Nitrosamine Studies
6. WS & impurities qualification and management
7. Forced degradation studies
9. Material characterization
10. Elemental impurities ICH Q3D

- **Commercial Manufacturing:** Our state-of-the-art manufacturing facility in India is equipped to handle valuable projects from pilot to commercial scale. Extensive experience in custom manufacturing of complex small molecule starting materials and intermediates.





## Site Introduction

- Plot size is about 47 acres (190202 sq. m)
- CDMO business commenced in 2011 in Dewas, India
- Contract Development and Manufacturing of starting material & intermediate for drug substances.
- Facility located in notified industrial area, Dewas at national highway (NH<sub>3</sub>)
- Nearest airport (Indore) about 45 km.
- Nearest railway (Dewas) station about 8 km
- State capital (Bhopal) is about 150 km

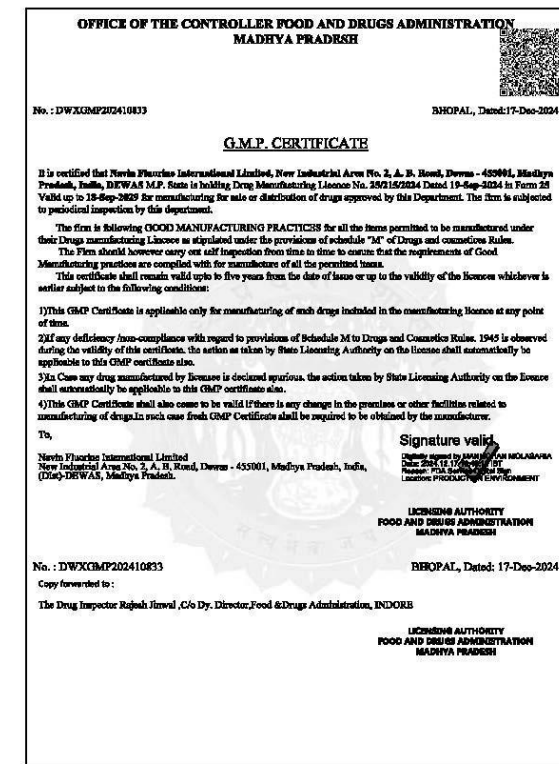
**Latitude:** 22°55'55.095"N,

**Longitude:** 76°1'14.839"E



## Accreditations & licenses

- Registered with US FDA (Establishment Number 3013920886) to be prepared for potential FDA inspections as part of customer's approval process
- cGMP ICH Q7 certified by SGS
- DUNS Number 725432913
- Responsible Care company
- EcoVadis CSR Rating-
- Audited by PSCI
- Certified by Indian Chemical Council.
- Site audited for EHS & GMP by major global pharma innovators.



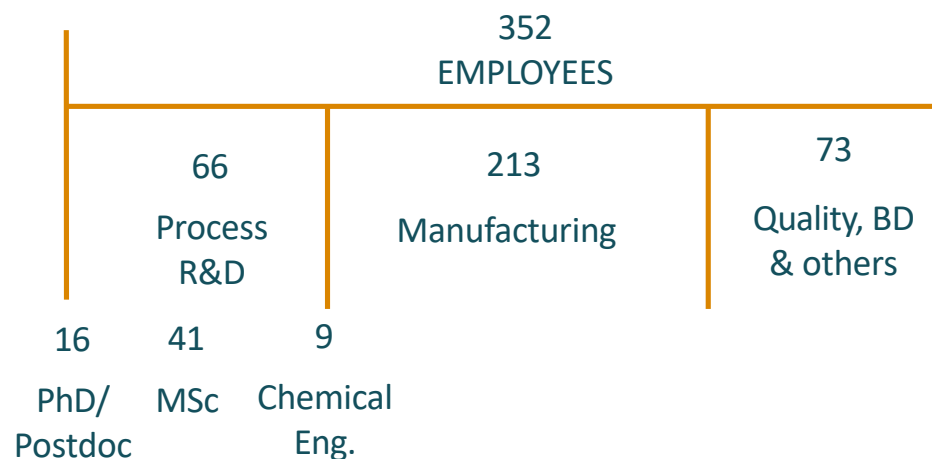
Indian State FDA GMP Certificate  
Certificate issue date: 12 December 2024

Validity: 18 September 2029



## R&D: Strong Pool Of Scientific Talent- Dewas, India & Runcorn, UK

- “State of the art” R&D development facility at Dewas, India.
- Dedicated flow chemistry Laboratory & Process safety labs.
- +55 fume hoods in various suites
- PhD/Post-docs project leads
- PhD/MSc chemists ratio 1:3
- Minimum 10 years of experience post PhD (project leads)
- Minimum qualification of bench chemists (FTEs) is Masters in chemistry
- 2-15 years of experience in process development (bench chemist FTEs)



## R&D Services: Runcorn, UK & Dewas, India

- 65 PhD/Post Docs/MSc Chemists
  - 23 + 32 Fume hoods across 6 + 4 laboratories, respectively
  - High pressure chemistry facility including fluorination, carbonylation, & hydrogenation
  - Vessel size up to 30 L (glass & stainless steel)
  - non-GMP kilo lab
- 
- |                                |  |
|--------------------------------|--|
| • NMR                          | • Route scouting   |
| • UPLC                         | • Process development  |
| • HPLC                         | • Scalable processes   |
| • Detectors – UV, PDA and ELSD | • Sustainability through lowering risks involved in the processes        |
| • GC HS                        | • Intrinsically safe processes   |
| • GC                           | • Green processes through reduction in effluents                         |
| • LCMS 5500 QTRAP              | • Optimization, stress studies and process hold points                   |
| • GCMSMS                       | • Analytical development, impurity identification and marker preparation |
| • IR spectrometer              | • Quality & Safety Risk Assessment (QRA) studies.                        |
| • Potentiometer                | • Process Engineering & Process safety studies.                          |
| • UV instrument                | • Stability Studies  |
| • Coulometer                   |  |
| • Melting point                |  |

# Expertise & Capabilities

Our dedicated facilities comprise dedicated PR&D and kilo-labs, and four GMP manufacturing plants, including a standalone hydrogenation block. Process development is supported by bespoke analytical development and process safety labs.

- Strong research and development team at site
- On-site process development team for process establishment and trouble-shooting
- Development using quality by design principles
- Technology transfer team assist process development and take process into piloting
- Advanced analytical development capabilities
- 4 Manufacturing blocks, included dedicated hydrogenation facility. Total 220 kl multi-purpose plant capacity
- SF4, HF, Mafron, Halex etc. fluorinations at site from gram scale to 500 kg batch size depending on volume occupancy
- High pressure reaction capabilities up to 80 kg/cm2 pressure and temperature from -175 to 295 °C
- Various sizes & material of construction reactors (100 mL - 10 kl; Glass lined, SS-316, Hastelloy and Inconel)

# Facility Overview

## ▪ Manufacturing Plant:

cGMP Manufacturing Plant-1

cGMP Manufacturing Plant-2

cGMP Manufacturing Plant-3

Dedicated Hydrogenation Block

- Process development and analytical development laboratory
- Quality Control and Microbiology Laboratory
- Warehouse
- Utility Blocks
- Effluent Treatment Facility & MEE (ZLD)
- Administration and Technical wing (Including training hall & QA dept.)
- Occupational Health Centre, Canteen and Recreation Centre

# Manufacturing plants

- Total 220 kL reactor capacity over 4 manufacturing blocks
- Design as per cGMP requirements (ICH Q7)
- Controlled access (closed plant)
- Separate areas for chemical synthesis and powder processing
- Filtered air in chemical and powder processing areas
- Dedicated day stores attached with each plant
- Rodent and pest control system
- Qualified equipment
- Preventive maintenance and calibration system for equipment/instruments



cGMP Manufacturing Plant-1



cGMP Manufacturing Plant-2



cGMP Manufacturing Plant-3



cGMP Hydrogenation Block



## Expansion plans: cGMP-4

- US\$ 35 Mn investment at the Dewas site adding 200 m<sup>3</sup> reactor capacity
- Design as per cGMP requirements (ICH Q7)
- Reactor sizes up to 10,000 L
- Groundbreaking in March 2024; facility expected to come online in Q4 2025
- Sustainable design at the heart of the project:
  - Highly efficient motors for material transfer to reduce energy use
  - Gravity flow used wherever possible to reduce need for pumps
  - Solar panels on carpark roof to provide green electricity
  - Dedicated solvent charging station to reduce emissions and manual handling requirements
  - High-efficiency (hydrofoil) agitation systems to be used where possible for reduced energy consumption



## Quality control Laboratory- Instrument



## Microbiology Laboratory- Instrument



## Utilities



## EHS Management system



## Warehouses



## Process safety lab



## Industrial Hygiene





# Why Navin Molecular ??



Core expertise in fluorination, pressure chemistry and all kind of hazardous and complex chemistry



One stop solution to develop, scale up and commercialize products (GMP & non-GMP) in well-integrated R&D and manufacturing facilities at Dewas, India.



Established company, with both UK/India locations. Supply chain assurance



Highly experienced team, with effective project management to achieve 100% OTIF



Continued investment in new equipment & facilities



Strong commitment to employee health, safety and environment



Successfully audited by many global pharma companies for quality (GMP) & safety

Thank You